

TC10 MOLD DECK HIGH GRAB SPRAY ADHESIVE

DATA SHEET
TensorGrip®

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As part of our **COMPOSITES** range, **TensorGrip TC10** is an web spray adhesive designed for use in applications using the substrates listed.

PRODUCT DESCRIPTION

TensorGrip® TC10 is a fast drying contact adhesive, designed to create fast bonds between plywood sheets for mold deck substrate work.

ADVANTAGES

- Incredible grab.
- Good heat resistance.
- High solids.
- Easy application control.
- Versatile.
- Economical.

DIRECTIONS FOR USE

- **TensorGrip® TC10** is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

• Total Solids	22-28%
• VOC Content	100 g/L
• Color	Clear
• System Flammability	Non-Flammable Adhesive; Flammable Propellant
• Solvent System	Methylene Chloride
• Dry time	1-3 mins dependent on temp & humidity
• Open time	2 hours
• Shelf Life	18 months from date of manufacture

PACKAGING

- 22L Disposable Canister

STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

SAFETY DATA SHEET

TensorGrip TC10 Mold Deck High Grab Spray Adhesive

1. Identification

Product identifier

Product name TensorGrip TC10 Mold Deck High Grab Spray Adhesive
Product number USA

Recommended use of the chemical and restrictions on use

Application Canister Spray Adhesive

Details of the supplier of the safety data sheet

Supplier

Quin Global
 5710 F St
 (402) 731 3636
 (402) 731 1473
 marketing.us@quin-global.com

Emergency telephone number

Emergency telephone Chemtrec: 1 800 424 9300

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Flam. Aerosol 1 - H222 Press. Gas, Compressed - H280
Health hazards Acute Tox. 3 - H301 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373
Environmental hazards Not Classified

Human health

The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

Label elements

Pictogram



Signal word

Danger

Hazard statements

H222 Extremely flammable aerosol.
 H280 Contains gas under pressure; may explode if heated.
 H301 Toxic if swallowed.
 H312 Harmful in contact with skin.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H351 Suspected of causing cancer.
 H373 May cause damage to organs through prolonged or repeated exposure.

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Precautionary statements	<p>P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.</p> <p>P301+P310 If swallowed: Immediately call a poison center/ doctor.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P312 Call a poison center/ doctor if you feel unwell.</p>
Contains	Methylene Chloride, Dimethyl Ether

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Methylene Chloride 30-60% CAS number: 75-09-2
Classification Acute Tox. 3 - H301 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373
Dimethyl Ether 10-30% CAS number: 115-10-6
Classification Flam. Gas 1 - H220 Press. Gas, Liquefied - H280 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2B - H320 STOT SE 3 - H335, H336

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information	Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

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Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves. If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
<u>Most important symptoms and effects, both acute and delayed</u>	
Inhalation	May cause coughing and difficulties in breathing. May cause eye and respiratory system irritation. Overexposure may depress the central nervous system, causing dizziness and intoxication.
Ingestion	Aspiration hazard if swallowed. May be fatal if swallowed and enters airways. Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract. May Cause the following effects: Gastrointestinal symptoms, including upset stomach. Central nervous system depression. Nausea, vomiting. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.
Skin contact	May be absorbed through the skin. Product has a defatting effect on skin. The liquid is irritating to eyes and skin. A single exposure may cause the following adverse effects: Dryness and/or cracking.
Eye contact	Causes serious eye irritation. Burns can occur. A single exposure may cause the following adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged contact causes serious eye and tissue damage.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards Pressurized container: Must not be exposed to temperatures above 50°C/120°F. Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.

Environmental precautions

Environmental precautions Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-combustible material.

Methods and material for containment and cleaning up

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Methods for cleaning up Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Methylene Chloride

Long-term exposure limit (8-hour TWA): ACGIH 50 ppm
A3

Short-term exposure limit (15-minute): OSHA 125 ppm

Long-term exposure limit (8-hour TWA): OSHA 25 ppm

Dimethyl Ether

Long-term exposure limit (8-hour TWA): WEEL:US.AIHA = Workplace Environmental Exposure Level Guides 1000 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.

OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment



Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection

Wear chemical splash goggles.

Hand protection

Use protective gloves.

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Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level exposures, a supplied air respirator should be used.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Aerosol.
Color	Clear. Blue.
Odor	Organic solvents.
Initial boiling point and range	Not determined.
Flash point	-41°C/-42°F Not specified.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 3.4 g/100 g Upper flammable/explosive limit: 18 g/100 g
Vapor pressure	Not determined.
Vapor density	Not determined.
Relative density	1.22
Solubility(ies)	Negligibly soluble in water
Volatile organic compound	This product contains a maximum VOC content of 99.6 g/l.

10. Stability and reactivity

Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents.
Materials to avoid	None known.
Hazardous decomposition products	Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO ₂). Aldehydes. Hydrocarbons.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 173.61111111

Acute toxicity - dermal

ATE dermal (mg/kg) 1,909.72222222

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Acute toxicity - inhalation

ATE inhalation (gases ppm) 31,034.48275862

ATE inhalation (vapours mg/l) 19.09722222

Methylene Chloride

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rat

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 52.0

Species Rat

ATE inhalation (vapours mg/l) 11.0

Carcinogenicity

Carcinogenicity Cancinogenicity - rat - inhalation Limited evidence of carcinogenicity in animal studies

Target organ for carcinogenicity Tumerigenic: Carcinogenic by RTECS criteria. Endocrine: Tumors

IARC carcinogenicity IARC Group 2B Possibly carcinogenic to humans.

NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

Specific target organ toxicity - single exposure

STOT - single exposure May cause respiratory irritation. May cause drowsiness or dizziness

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Inhalation - May cause damage to organs through prolonged or repeated exposure
-Central nervous system Oral - May cause damage to organs through prolonged or repeated exposure
-Liver, blood.

General information RTECS: PA8050000

Dimethyl Ether

Acute toxicity - inhalation

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Acute toxicity inhalation 308.5
(LC₅₀ gases ppmV)

Species Rat

ATE inhalation (gases 4,500.0
ppm)

Carcinogenicity

Carcinogenicity Does not contain any substances known to be carcinogenic.

Specific target organ toxicity - single exposure

STOT - single exposure May cause respiratory irritation. Central nervous system depression. Skin and eye irritation.

Aspiration hazard

Aspiration hazard No data available.

Medical Symptoms Central nervous system depression. Frostbite. Respiratory system irritation. Skin irritation. Eye irritation.

12. Ecological Information

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

Air transport notes Cargo aircraft only. <75kg

UN Number

UN No. (TDG) 3501

UN No. (ICAO) 3501

UN No. (DOT) 3501

UN proper shipping name

Proper shipping name (TDG) Chemical Under Pressure, Flammable, N.O.S. (Dimethyl Ether)

Proper shipping name (DOT) Chemical Under Pressure, Flammable, N.O.S. (Dimethyl Ether)

Transport hazard class(es)

TDG class 2

TDG label(s) 2.1

Transport labels



Packing group

Not applicable.

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15. Regulatory information

US Federal Regulations

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

Present.

Methylene Chloride

Final CERCLA RQ: 1000(454) pounds (Kilograms)

SARA 313 Emission Reporting

Present.

Methylene Chloride

0.1 %

SARA (311/312) Hazard Categories

Present.

Dimethyl Ether

Acute
Health hazard
Pressure
Fire
Hazard

Methylene Chloride

Acute
Health hazard
Chronic
Health hazard

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed or exempt:

Dimethyl Ether

This product does not contain any chemicals known to the State of California to cause cancer, birth or any other reproductive harm.

Methylene Chloride

Known to the State of California to cause cancer.

Massachusetts "Right To Know" List

Present.

Dimethyl Ether

Present

Methylene Chloride

All the ingredients are listed or exempt.

Minnesota "Right To Know" List

Dimethyl Ether

Present.

New Jersey "Right To Know" List

Present.

Dimethyl Ether

Present.

Methylene Chloride

All the ingredients are listed or exempt.

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Pennsylvania "Right To Know" List

Present.

Dimethyl Ether

Present.

Methylene Chloride

All the ingredients are listed or exempt.

Inventories

Canada - DSL/NDSL

DSL

Dimethyl Ether

US - TSCA

Present.

Dimethyl Ether

Methylene Chloride

16. Other information

Revision date	2/24/2017
Revision	1
Supersedes date	5/6/2016
SDS No.	21967
Hazard statements in full	H220 Extremely flammable gas. H222 Extremely flammable aerosol. H280 Contains gas under pressure; may explode if heated. H301 Toxic if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H319 Causes serious eye irritation. H320 Causes eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs (Oral (Category 2), Inhalation (Category 2), Blood, Central nervous system, Liver) through prolonged or repeated exposure.
ACA HMIS Health rating.	Serious hazard. (3)
ACA HMIS Flammability rating.	Ignites easily. (3)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	B

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